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SI.	Product / Material	Specific Test	Test Method Specification	Range of Testing /
	of Test	Performed	against which tests are	Limits of Detection
			performed	

## **CHEMICAL TESTING**

I.	DRUG & PHARMAC	EUTICALS		
1.	(i) Raw material			
	White Petroleum jelly	Solubility	IP 2018 Page No.: 242	Qualitative
	Azithromycin	Water by K.F	IP 2018 Page No.: 1307	0.10% to 20 %
	Brimonidine Tartrate	Limits of Heavy Metals	IP 2018 Page No.: 1402	1 mg/ml to 20 mg/ml
		Loss on Drying	IP 2018Page No.: 1402	0.01 % to 10 %
		Sulphated ash	IP 2018 Page No.: 1402	0.01% to 5.0 %
	(ii) Finished product			
	(iia) Tablet			
	Prednisolone Tab	Uniformity of weight	IP 2018 Page No.: 308 & 2987	1 % to 15 % of avg wt.
	Ferrous folic Tablet	Disintegration Test	IP 2018 Page No.: 299	1.0 minute to 100 minute
	(iib) Liquids/syrup			
		Weight per mL	IP 2018 Page No.: 256 & 2857	0.1 g/mL to 5 g/mL
		4-aminophenol (by HPLC)	IP 2018 Page No.: 2857	0.01 % to 5.0 %
		Assay (By HPLC)	IP 2018 Page No.: 2857	80 % to 120%
II.	FOOD & AGRICULT	URE PRODUCTS		
1.	Fruit products	Moisture	FSSAI Manual 2016	0.01% to 50%
	(Raw fruits)	pH	IS 11623:2008 (RA 2013)	1 to 14
		Ash content	IS 4624: 1978 (RA 2013)	0.001% to 50 %
		Acid insoluble ash	ÌS 13846: 1983	0.001% to 25 %

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			(RA 2009)	
		Total ash soluble in dilute Hcl	FSSAI Manual 2016	0.001% to 10%
		Common Salt (NaCl)	IS 2860: 1964 (RA 2008)	0.01% to 20 %
(ii)	Cereals, pulses & cereal products	Moisture/ Loss on Drying	FSSAI Lab Manual IS 1485 : 2016	0.5% to 50%
	(Wheat, Mung dal)	Total solids	IS 11231:2085 (RA 2008)	0.1 % to 90%
		Free acidity	ÌS 1485: 2015	1% to 10 %
		Ash content	IS 1155:1968 ( RA 2015)	0.001% to 3%
		Total ash (Excluding NaCl)	ÌS 1158: 1973(RA 1998)	0.02% to 20 %
		Acid insoluble ash	IS 1155: 1968 (RA 2015)	0.001% to 10 %
		Alcoholic acidity	IS 1155: 1968 (RA 2015)	0.01% to 5.0 %
		Peroxide value in extracted fat	IS 548 (Part 1):1964 (RA 2015)	0.1 milq/kg to 15 milq/kg
(iii)	Herbs, spices &condiments	Moisture	ÌS 1797: 1985 (RA 2009)	0.01% to 50%
	(Coriander	Ash content	IS 1797:1985(RA 2009)	0.001% to 10%
	Powder & Chilli)	Acid insoluble ash	IS 1797: 1985 (RA 2009)	0.001% to 10%
		Acid insoluble matter	IS 7224: 1973 (RA 2010)	0.001% to 10%
		Crude fibre	IS 5194: 1996 (RA2006)	0.5% to 20%
(iv)	Bakery & confectionery products			
	Bread ,Biscuit and	Moisture	IS 1011: 2009	0.01% to 40%
	Toffee	Crude Fibre	IS 12711: 1973 (RA 2010)	0.1% to 30%
		Crude Protein	IS 7219: 1973	0.1% to 50%

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			(RA2010)	
		Acid insoluble ash	IS 6747: 1981	0.001% to 25%
		pН	IS 12711: 1973	1 to 14
			(RA 2010)	
		Ash content	IS 7463: 2013	0.01% to 10%
		Alcoholic acidity	IS 12711: 2004 (RA 2010)	0.01% to 10.0%
(v)	Ready to eat foods			
	(Noodles And Kurkure)	Moisture	IS 4684: 1975 (RA 2015)	0.5% to 50%
		Total ash	IS 4684: 1975 (RA 2015)	0.001% to 10%
		Acid insoluble ash	IS 4684: 1975	0.001% to 10%
		Fat	FSSAI Manual , 2016	1.0% to 20%
		Total sugar	IS 4079: 1967 (RA 2011)	0.1% to 50%
		Total ash soluble in boiling distilled water	IS 14433: 2007 (RA 2012)	0.05% to 20%
		Ash soluble in HCl	IS 14433: 2007 (RA 2012)	0.1% to 10%
		Alkalinity of soluble ash	FSSAI Manual, 2016	0.1% to 80.0%
		Crude fibre	IS 4684: 1975 (RA 2015)	1% to 15%
		Crude Protein Content	FSSAI Manual Cereal & Cereal Products 2016	0.1% to 20%
		Fat Content	IS 4684: 1975 (RA 2015)	0.1% to 10%
(vi)	Oil, seeds & by- products		,	
	Soya bean Oil	Boiling Point	IS 548:1968 (RA 2015)	30°C to 50°C
		Moisture and insoluble impurities	IS 548 (Part 1): 1964 (RA 2015)	0.01% to 5%

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		Volatile Matter	FSSAI Manual Oil & Fat 2016	0.1% to 20 %
		Acid value	IS 548 (Part 1): 1964 (RA 2015)	0.01 to 10
		Unsaponification value	FSSAI Manual Oil & Fat 2016	0.1 to 15
		Refractive index	IS 4941: 1994 (2008)	1.0005 to 1.9995
		lodine value	IS 548 (Part 1): 1964 (RA 2015	1 mg/kg to 200 mg/kg
(vii)	Sugar & sugar products			
	Sugar and Honey	Moisture	IS 15279:2003 (RA 2008)	0.05% to 50%
		рН	IS 15279: 2003 (RA 2008)	1 to 14
		Total ash	IS 12711: 1989 (RA 2010)	0.01% to 20 %
		Total solids	IS 13688: 1999 (RA 2014)	20% to 99%
		Sulphated ash	IS 6287: 1885 (RA 2010)	0.01% to 10%
		Insoluble matter	IS 15279 :2003 (RA 2013)	0.1% to 10%
(viii)	Nuts and Nut products	Moisture	IS 4333 :1996 (RA 2012)	0.01% to 40 %
		Ash content	IS 4333:1996 (RA 2012)	0.01% to 20%
(ix)	Milk & dairy products			
	Raw Milk and milk powder	Moisture	IS 11623:2008 IS 16072: 2012 (RA 2013)	0.01% to 30%
		Total Solids	IS 13334: 2014	70% to 100%
		Milk Crude Protein	IS 7219: 2010	0.1% to 70 %

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		Fat	IS 11721: 2013	10% to 50%
		Total Ash	IS 14433:2007 (RA 2012)	0.01% to 10%
		Acid insoluble Ash	ÌS 14433: 2007 (RA2012)	0.001% to 5%
		Total Carbohydrates	IS 1656: 2007 (RA 2012)	0.01 % to 80%
		Crude Fibre	IS 10226:1982 (RA 2015)	0.5% to 15%
III.	ANIMAL FOOD & FE	EDS		
1.	Animal Feeds	Moisture	IS 2052: 2009	1.0% to 25.0%
	(Soya meal DOC)	Acid insoluble ash	IS 2052: 2009	1.0% to 10%
		Crude fat	IS 2052: 2009	0.1% to 15.0%
		Crude Protein	IS 2052: 2009	0.1% to 40.0%
IV.	WATER			
1.	Water for drinking purpose/natural	Colour	IS 3025 (Part 4): 1983 (RA 2017)	1 Hazen to 25 Hazen
	mineral water/ packaged drinking	Turbidity	IS 3025 (Part 10) :1984 (RA 2017)	1 NTU to 20 NTU
	water/processed food industry	pH value	IS 3025 (Part 11): 1984 (RA 2017)	1 to 14
		Total hardness	IS 3025 (Part 21):2009 (RA 2014)	1mg/L to 300mg/L
		Chlorides	IS 3025 (Part 32): 1988 (RA 2014)	1mg/L to 200 mg/L
		Alkalinity (as CaCO <sub>3</sub> )	IS 3025 (Part 23):1986 (RA 2014)	1mg/L to 500mg/L
		Conductivity	IS 3025 (P-14) :1984 (RA 2013)	0.1 μS/cm to 1000 μS/cm

\*NOTE: The Laboratory has demonstrated competence for the stated scope for WATER. This however <u>does not fully cover</u> the specification requirements of BIS for the Packaged Drinking Water as per IS:14543 and the Packaged Natural Mineral Water IS:13428.

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